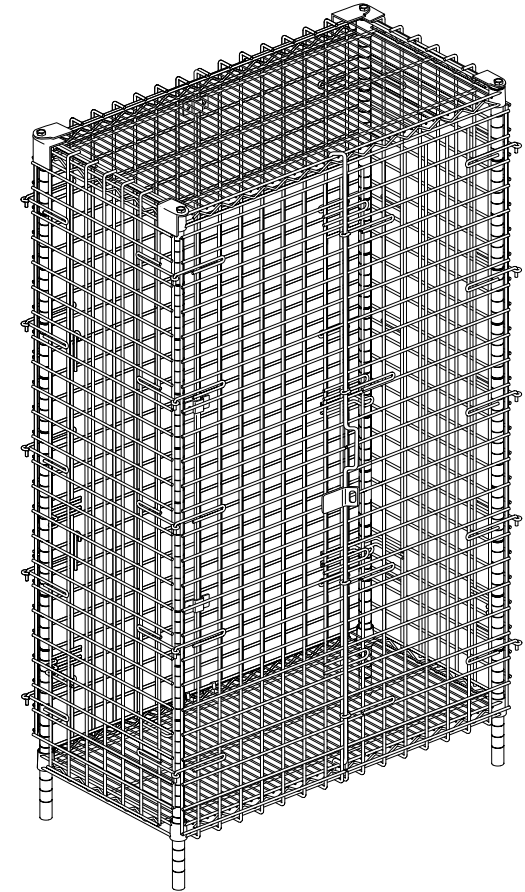


- Step 1** Assemble shelving unit with at least three shelves. The top shelf should be mounted at the top groove of the post. The bottom shelf on a 74" post, in order to be inside the security enclosure, must be 13" off the floor. Third shelf should be placed in the middle of the posts. If security cage will be mobile, use a 63" post and the bottom shelf should be located on the second groove from the bottom.
- Step 2** Remove the plastic top caps from all four posts (Diagram 1).
- Step 3** Install the steel inserts into the holes where the plastic top caps were (Diagram 2). Make sure steel insert is set all the way into the top of post. You may use a rubber mallet to secure the inserts. **DO NOT SCREW IN THE BOLTS UNTIL ALL PANELS ARE INSTALLED.**
- Step 4** Assemble the side panels with the loops on the top facing inward. Tilt the panel so it locks around the posts on both ends and then slide down so the loops are around the metal insert that was installed at the top of the post (Diagram 3). Partially screw in bolt through guide plate into top of the front post. This will keep side panel in place during the assembly process. Repeat with other panel.
- Step 5** Assemble left side back panel first. Place the wires that are facing downward into the loops on each side panel.
- Step 6** Repeat the same for the right side back panel as in step #5.
- Step 7** Secure back panels with back panel assembly hardware. Install as shown in Diagram 5. For greater security, assemble uppermost plates through top shelf. Place additional securing clip at the bottom of the back panels. Push down so that the 2 prongs of the clip wrap over the truss of the bottom shelf.
- Step 8** Install the left door assembly, making sure the top is curved inward, by placing the side wires into the loops of the side panels.
- Step 9** Repeat with right door assembly as in step #8.
- Step 10** Line up holes in top of panels over the steel inserts in the top of the posts and screw in bolts into back posts (Diagram 6). Tighten down bolts in front posts.



Part	Front Left	Front Right w/Latch	Sides	Back	Steel Insert	Bolt	Assembly Hardware	
Qty	1	1	2	2	4	4	3	1

ASSEMBLY INSTRUCTIONS

Casters, Shelves, & Posts Sold Separately

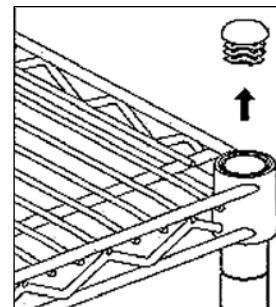
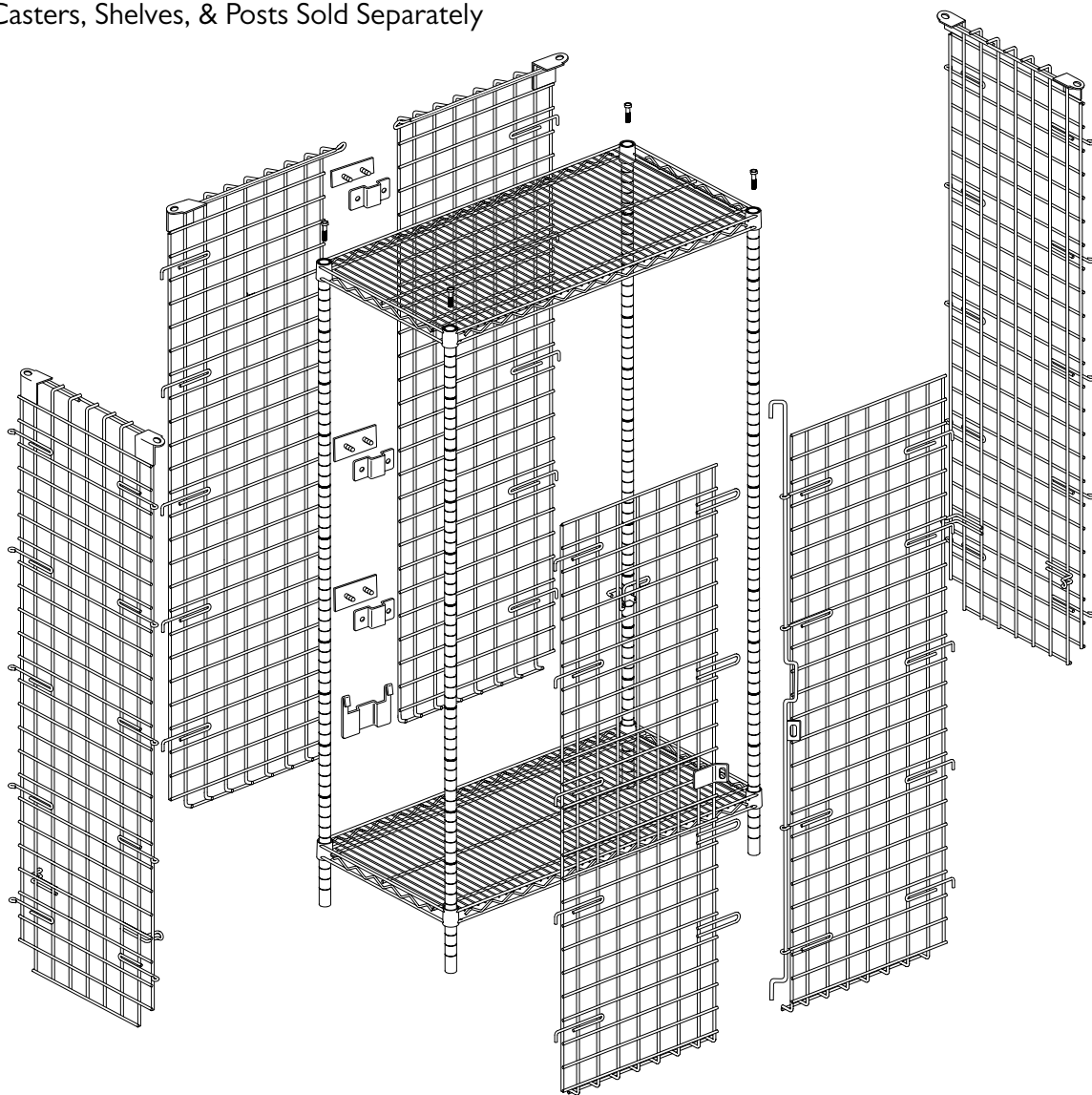


Diagram 1

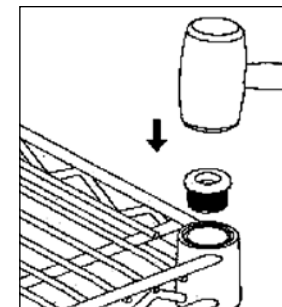


Diagram 2

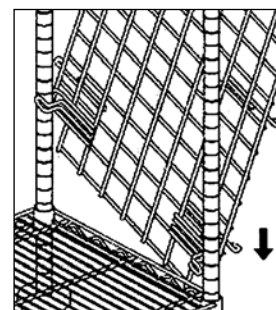


Diagram 3

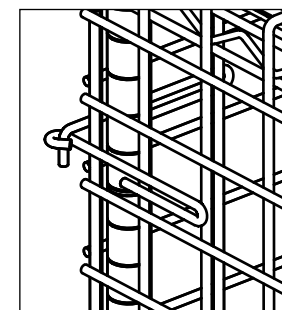


Diagram 4

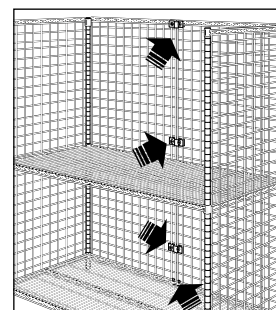


Diagram 5

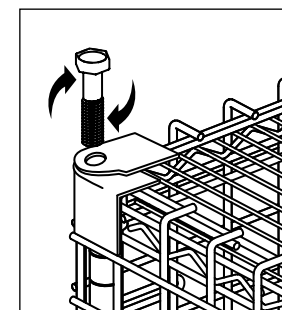


Diagram 6

Note: Be sure that top & bottom shelves are mounted so that enclosures just clear wrap around edges for maximum security at top most point. Bottom is 63" from top of post.

FOCUS

FOODSERVICE, LLC

Call Customer Service at 1.800.968.3918 | Fax 1.800.968.4129
www.focusfoodservice.com

rev. 051008